

What is claimed is:

1. A silver contact fixing structure for conductive blades comprising a conductive blade which has a fastening section for holding a silver contact;
 - 5 wherein the fastening section has a first fixing zone and a second fixing zone on a vertical surface corresponding to the conductive blade that connects to each other, the first fixing zone being greater than the second fixing zone and forming a bucking end on the juncture of the first fixing zone and the
 - 10 second fixing zone, a silver wire being pressed and filled in the fastening section to form a silver contact which is shaped as the fastening section to be retained by the bucking end to form a strengthened fixing.
2. The silver contact fixing structure of claim 1, wherein the
 - 15 silver contact structure is formed by a fabrication method which comprises steps of:
 - A. stamping a blank by stamping the conductive blade through a first upper mold to form the first fixing zone;
 - B. stamping the blank for a second time by stamping the
 - 20 conductive blade through a second upper mold which is smaller than the first upper mold to form the second fixing zone which is smaller than the first fixing zone; and
 - C. planting the silver wire by placing the conductive blade
 - 25 on a first lower mold, and placing the silver wire in the

fastening section formed by the first fixing zone and the second fixing zone, and pressing and filling the silver wire in the fastening section through a third upper mold.

3. The silver contact fixing structure of claim 1, wherein the
5 fastening section includes a third fixing zone on a surface opposing the first fixing zone and adjacent to the second fixing zone, the third fixing zone being larger than the second fixing zone to form another bucking end on the juncture of the third fixing zone and the second fixing zone.
- 10 4. The silver contact fixing structure of claim 1, wherein the horizontal cross sections of the first fixing zone and the second fixing zone are non-circular.
5. The silver contact fixing structure of claim 2, wherein the horizontal cross section of the first fixing zone is non-
15 circular.
6. The silver contact fixing structure of claim 2, wherein the horizontal cross section of the second fixing zone is non-circular.
7. The silver contact fixing structure of claim 2, wherein the
20 horizontal cross sections of the first fixing zone and the second fixing zone are non-circular.
8. The silver contact fixing structure of claim 2, wherein the fastening section includes a third fixing zone on a surface opposing the first fixing zone and adjacent to the second
25 fixing zone, the third fixing zone being larger than the second

fixing zone to form another bucking end at the juncture of the third fixing zone and the second fixing zone.

9. The silver contact fixing structure of claim 1, wherein the silver contact structure is formed by a fabrication method
5 which comprises steps of:

- A. stamping a blank by stamping the conductive blade through a first upper mold and a third upper mold to form the first fixing zone and a third fixing zone on the stamping blade;
- 10 B. stamping the blank for a second time by stamping the conductive blade through a second upper mold that is smaller than the first upper mold and the third upper mold to form the second fixing zone that is smaller than the first fixing zone and the third fixing zone; and
- 15 C. planting the silver wire by placing the conductive blade on a first lower mold, and placing the silver wire in the fastening section formed by the first fixing zone, the second fixing zone and the third fixing zone, and pressing and filling the silver wire in the fastening
20 section through a third upper mold.

10. The silver contact fixing structure of claim 9, wherein the horizontal cross section of the first fixing zone is non-circular.

11. The silver contact fixing structure of claim 9, wherein the
25 horizontal cross section of the second fixing zone is non-

circular.

12. The silver contact fixing structure of claim 9, wherein the horizontal cross section of the third fixing zone is non-circular.

- 5 13. The silver contact fixing structure of claim 9, wherein the horizontal cross sections of the first fixing zone, the second fixing zone, and the third fixing zone are non-circular.